

Technical Data Sheet (ASTM)

**ABS(Acrylonitrile Butadiene Styrene)
H2938L**

Features

Heat resistance, painting use

Applications

Automobile parts, Mirror housing, Radiator grills, Rear lamp housings

Physical	Test Method	Value
Density	ASTM D792	1.04 g/cm ³
Melt Flow Index (220°C, 10kg)	ASTM D1238	15 g/10min
Melt Flow Index (200°C, 21.6kg)	ASTM D1238	22 g/10min
Mold Shrinkage	ASTM D955	0.5 ~ 0.8 %
Water absorption	ASTM D570	- %
Mechanical	Test Method	Value
Tensile Strength	ASTM D638	500 kgf/cm ² (7,000) (psi)
Elongation	ASTM D638	15 %
Flexural Strength	ASTM D790	670 kgf/cm ² (9,380) (psi)
Flexural Modulus	ASTM D790	23,000 kgf/cm ² (326,600) (psi)
Izod Impact Strength(3.2mm, 23°C)	ASTM D256	25 kgf-cm/cm (4.6) (ft-lb/in)
Izod Impact Strength(6.4mm, 23°C)	ASTM D256	20 kgf-cm/cm (3.7) (ft-lb/in)
Rockwell Hardness(R scale)	ASTM D785	110
Thermal	Test Method	Value
Heat Deflection Temperature(18.6kgf/cm ²)	ASTM D648	92 °C (198) (°F)
Vicat Softening Temperature(5kg, 50°C/h)	ASTM D1525	102 °C (216) (°F)
Flammability	Test Method	Value
Flame Rating - UL (1.6mm)	UL 94	HB

Notes

These are just typical properties, not specifications. Users should confirm results by their own test.