

Technical Data Sheet

SAN(Styrene Acrylonitrile)

SAN 330EF

Features	High transparency, High rigid, Blue ice
Applications	Sunvisor, Fan, Vegetable container of Refrigerator

Physical	Test Method	Value
Density	ASTM D792	1.07 g/cm ³
Melt Flow Index	(230°C, 3.8kg) ASTM D1238	11.0 g/10min
	(220°C, 10kg) ASTM D1238	27.0 g/10min
Mold Shrinkage	ASTM D955	0.2 ~ 0.6 %
Water absorption	ASTM D570	0.3 %

Mechanical	Test Method	Value
Tensile Strength	ASTM D638	685 kg/cm ² (9,727) (psi)
Elongation	ASTM D638	4.5 %
Flexural Strength	ASTM D790	1,020 kg/cm ² (14,484) (psi)
Flexural Modulus	ASTM D790	32,300 kg/cm ² (458,660) (psi)
Izod Impact Strength(3.2mm)	ASTM D256	1.5 kgcm/cm (0.28) (ft-lb/in)
Rockwell Hardness(M scale)	ASTM D785	85

Thermal	Test Method	Value
Heat Deflection Temperature(18.6kgf/cm ²)	ASTM D648	91 °C (196) (°F)
Vicat Softening Temperature(1kg, 50°C/h)	ASTM D1525	108 °C (226) (°F)

Flammability	Test Method	Value
Flame Rating - UL (1.6mm)	UL 94	HB

Notes

These are just typical properties, not specifications. Users should confirm results by their own test.

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Processing guide

Injection Guide	Unit	Value
Nozzle	°C	190~220
Front	°C	190~210
Middle	°C	180~200
Rear	°C	170~190
Hopper Throat	°C	45
Mold	°C	40~70

Drying	Unit	Value
Temperature	°C	75~85
Time	hr	2~4

Notes

These are only mentioned as general guidelines.